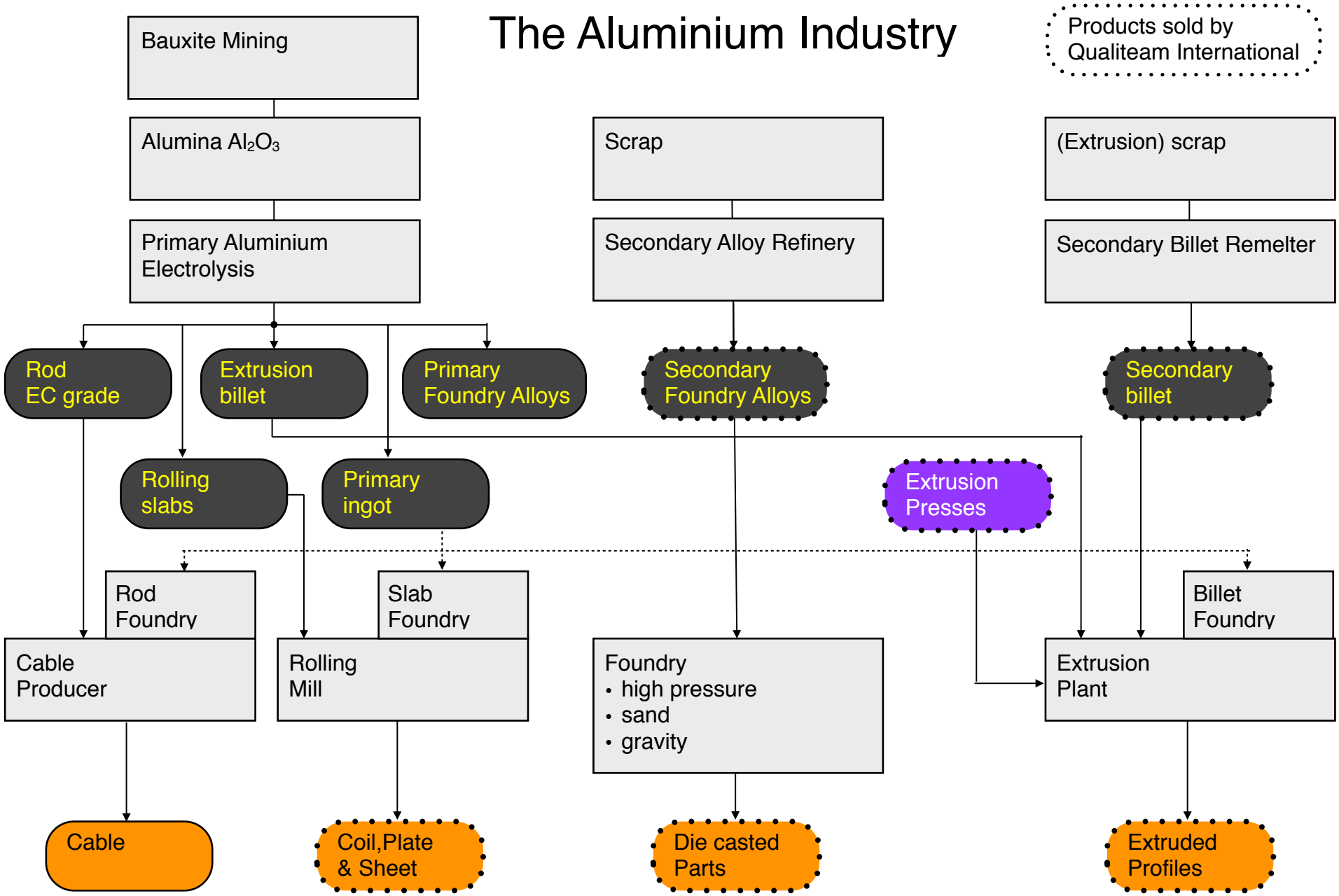The Aluminium Industry